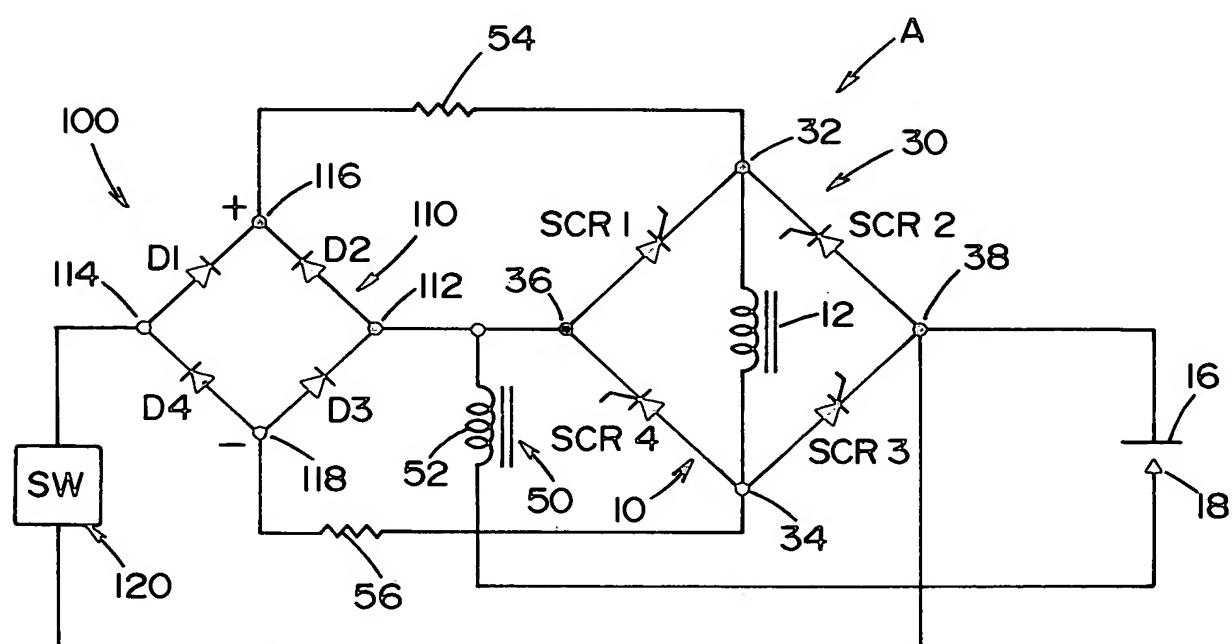


FIG. 1



AC CONNECTION

FIG. 2

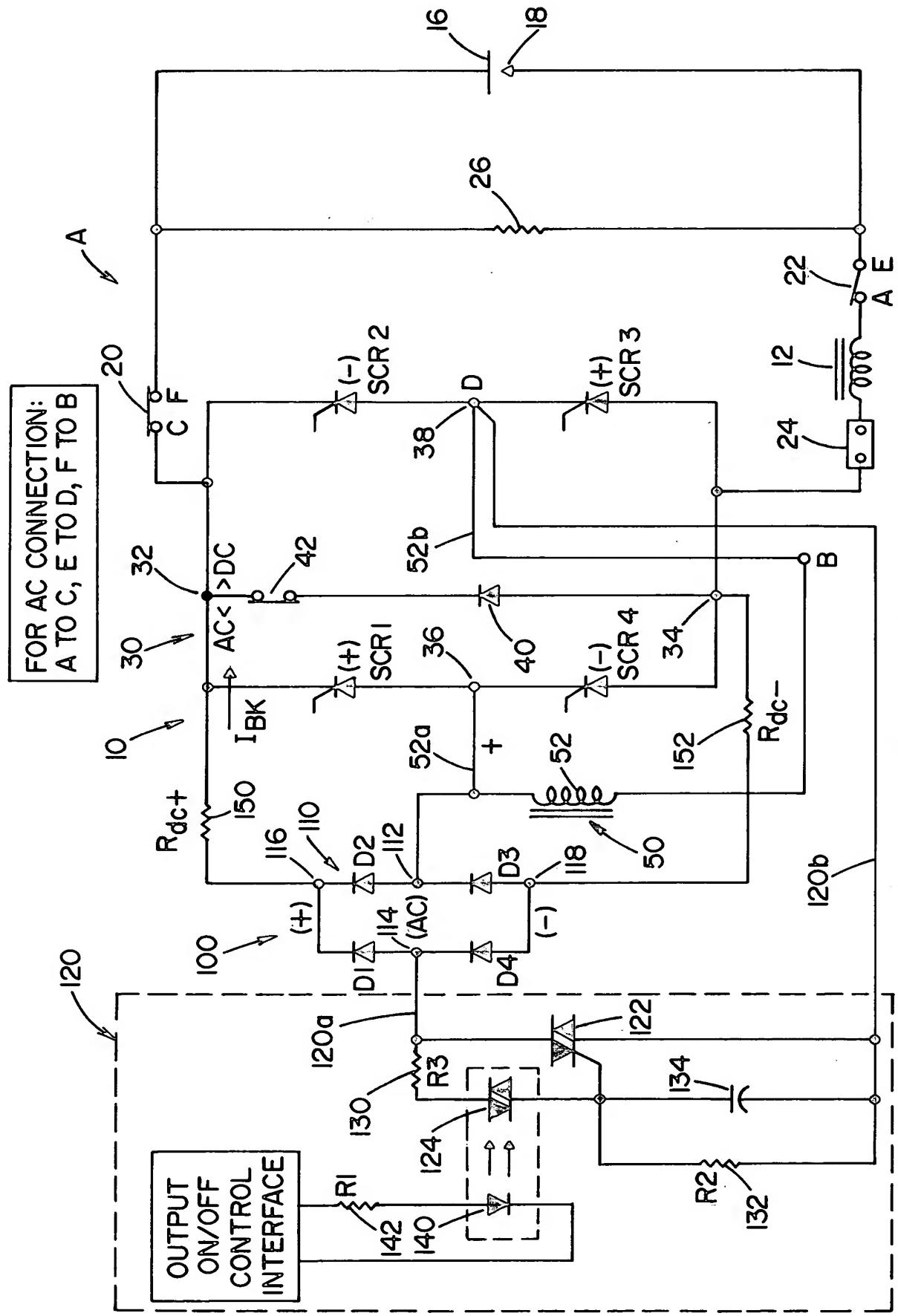


FIG. 3

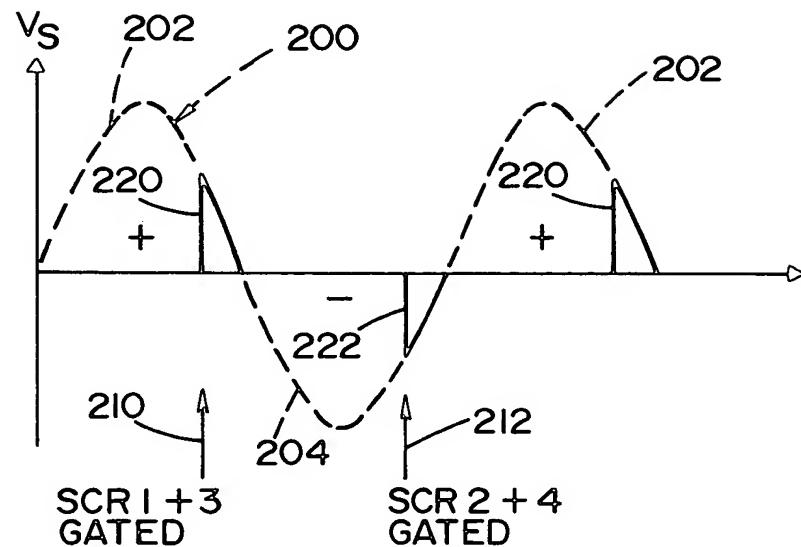


FIG. 4

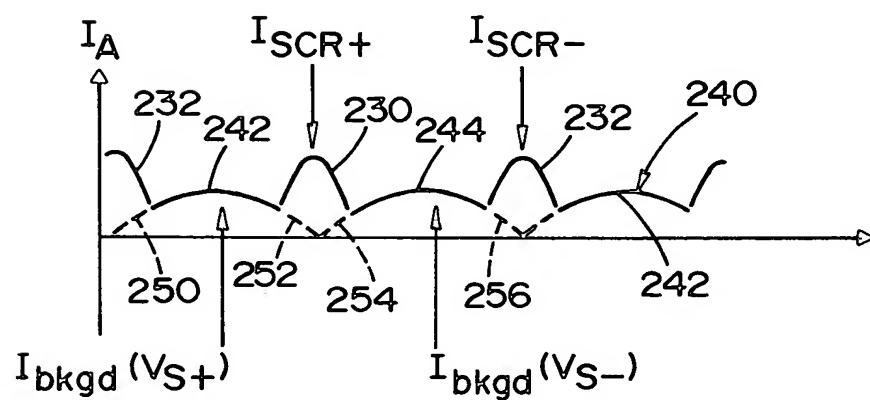
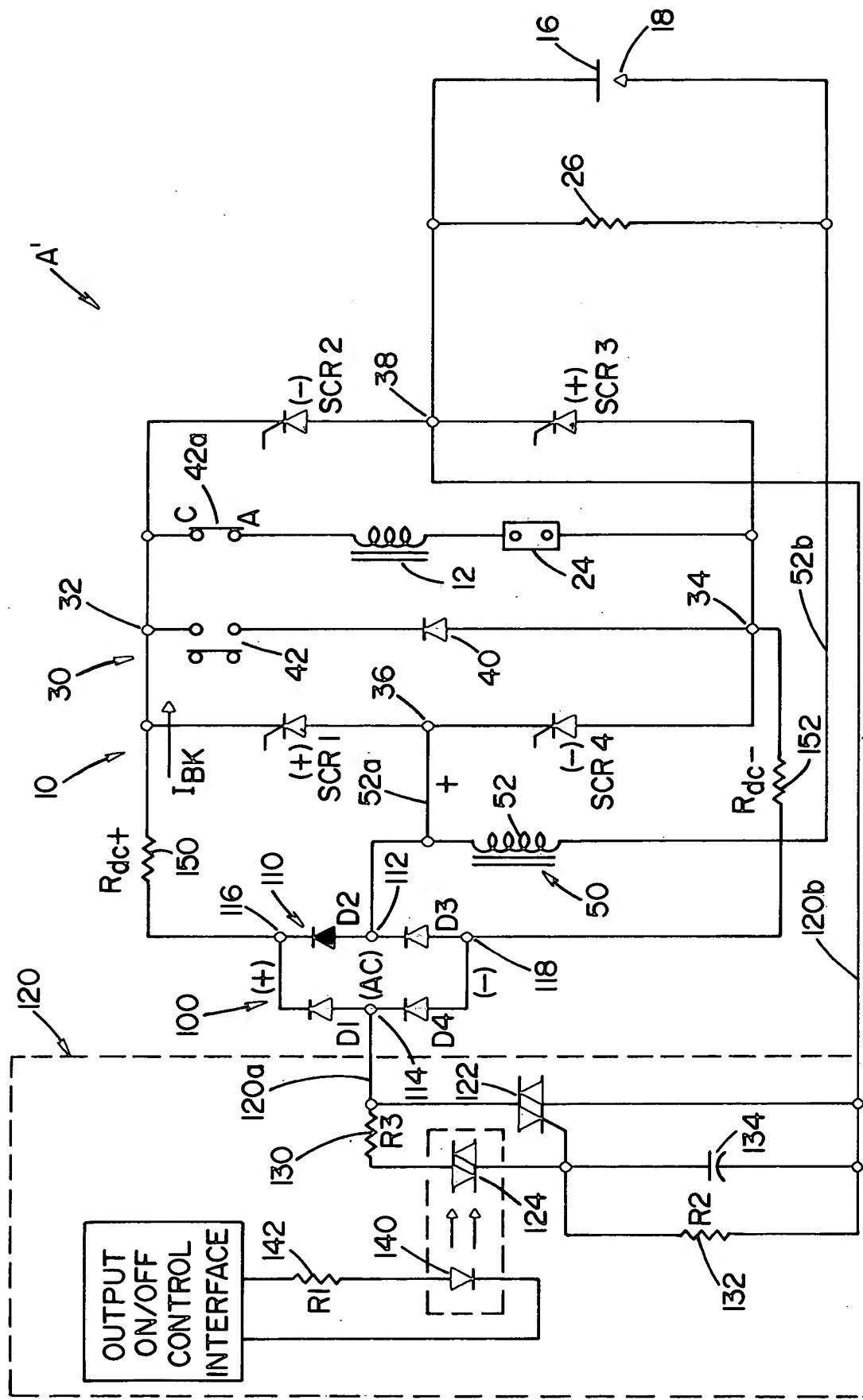


FIG. 5



(AC CONNECTION)

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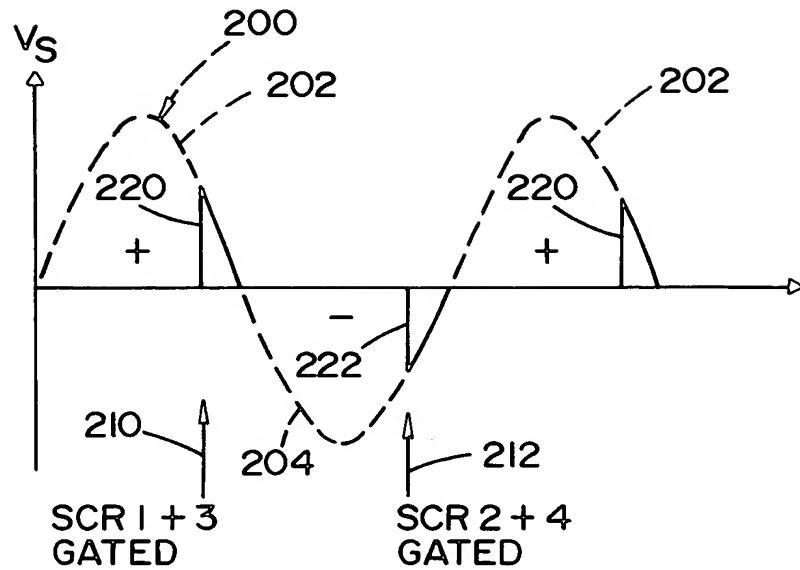


FIG. 7

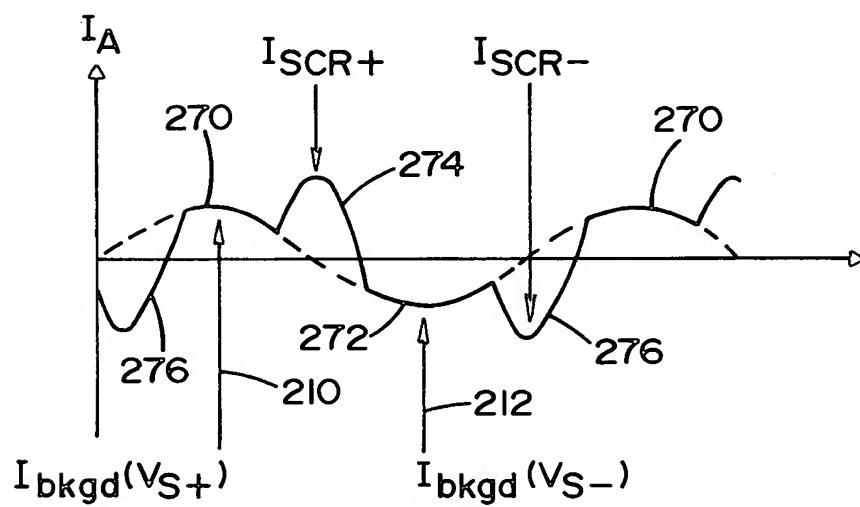


FIG. 8

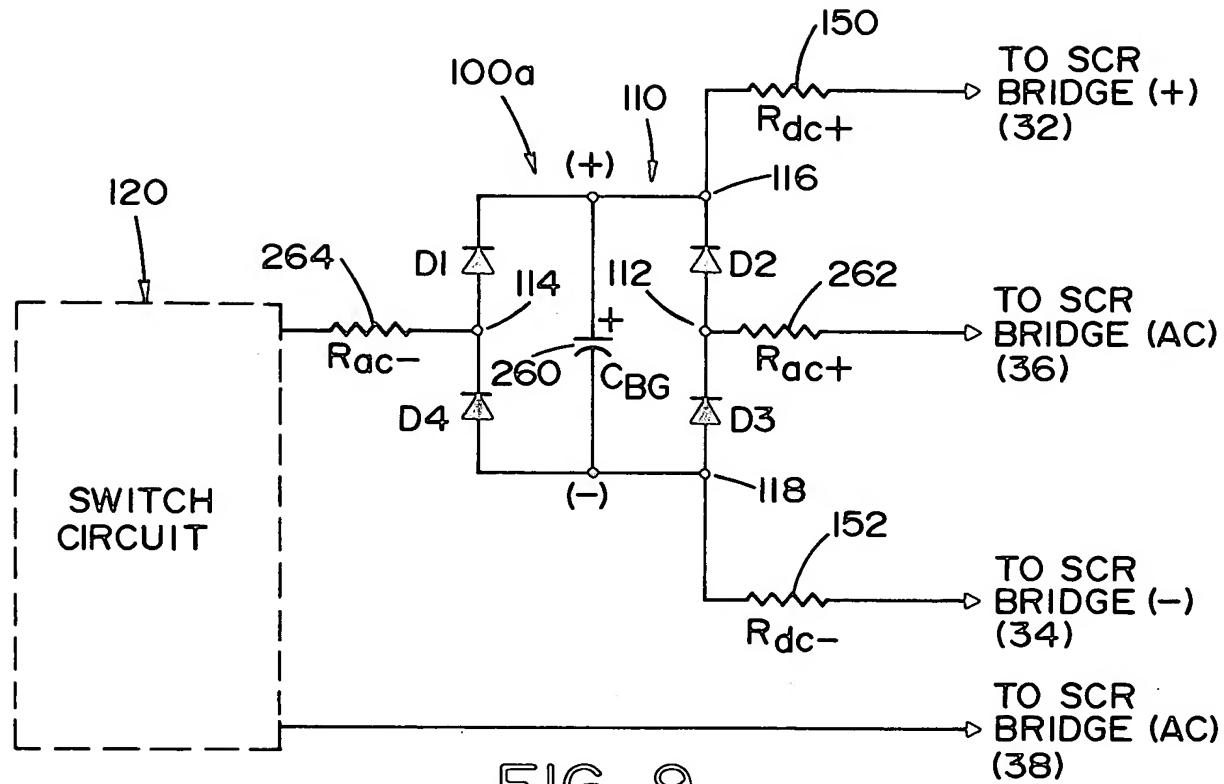


FIG. 9

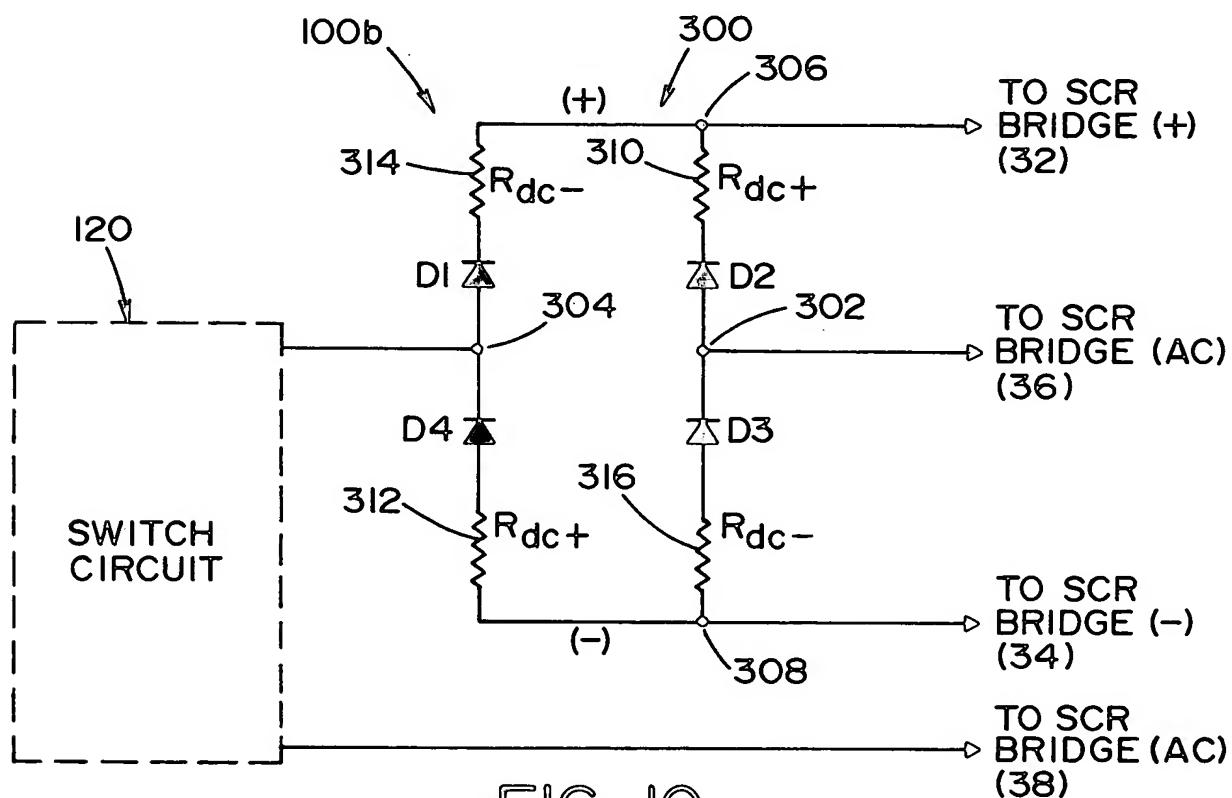


FIG. 10

IMBALANCED BACKGROUND AC OCV

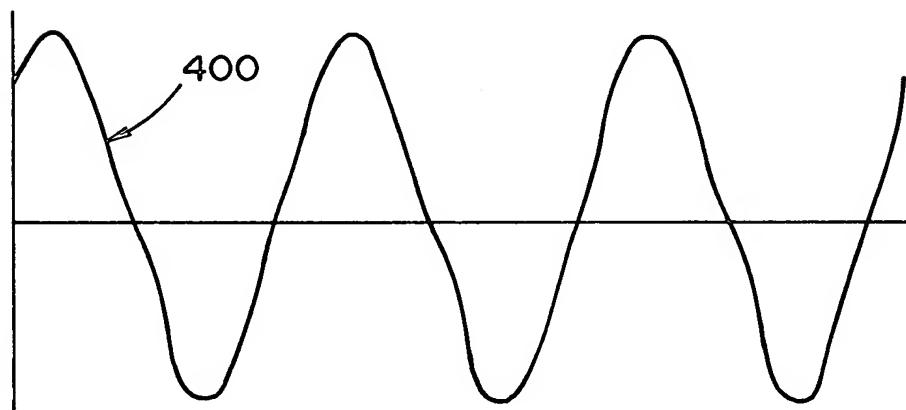


FIG. II

IMBALANCED BACKGROUND AC MIN, WELD LOAD

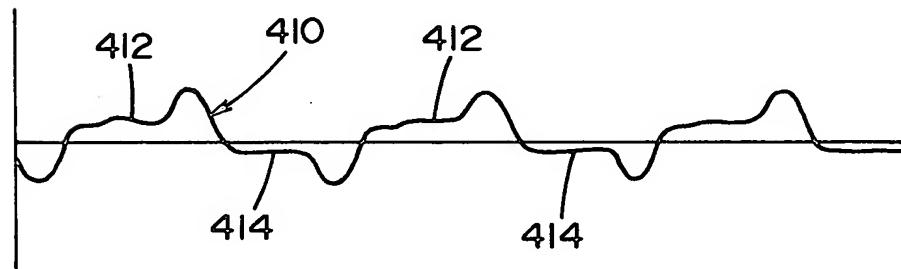


FIG. I2